



Customer Services

SERVICE LETTER

No. 523

Piper Aircraft Corporation

Lock Haven, Pennsylvania, U.S.A.

April 9, 1969

Subject: Modification to the Fuselage Bulkhead

Models Affected: PA-31 and PA-31-300 Navajo

Serial Numbers Affected: 31-2 to 31-307 incl., 31-309 to 31-330 incl., 31-332 and 31-334

Compliance Time: Prior to but not later than the next 100 hours of operation

Purpose: To provide materials and instructions necessary to install a phenolic guard block at fuselage bulkhead station 100.

Installation of the phenolic guard block device contained in Kit No. 760 295 will preclude the possibility of the rudder cable chafing the bulkhead cutout at fuselage bulkhead station 100. (See sketch on reverse side of this letter for more descriptive information.)

Instructions: Contained in Kit No. 760 295; Fuselage Bulkhead Modification

Material Required: Kit No. 760 295; Fuselage Bulkhead Modification

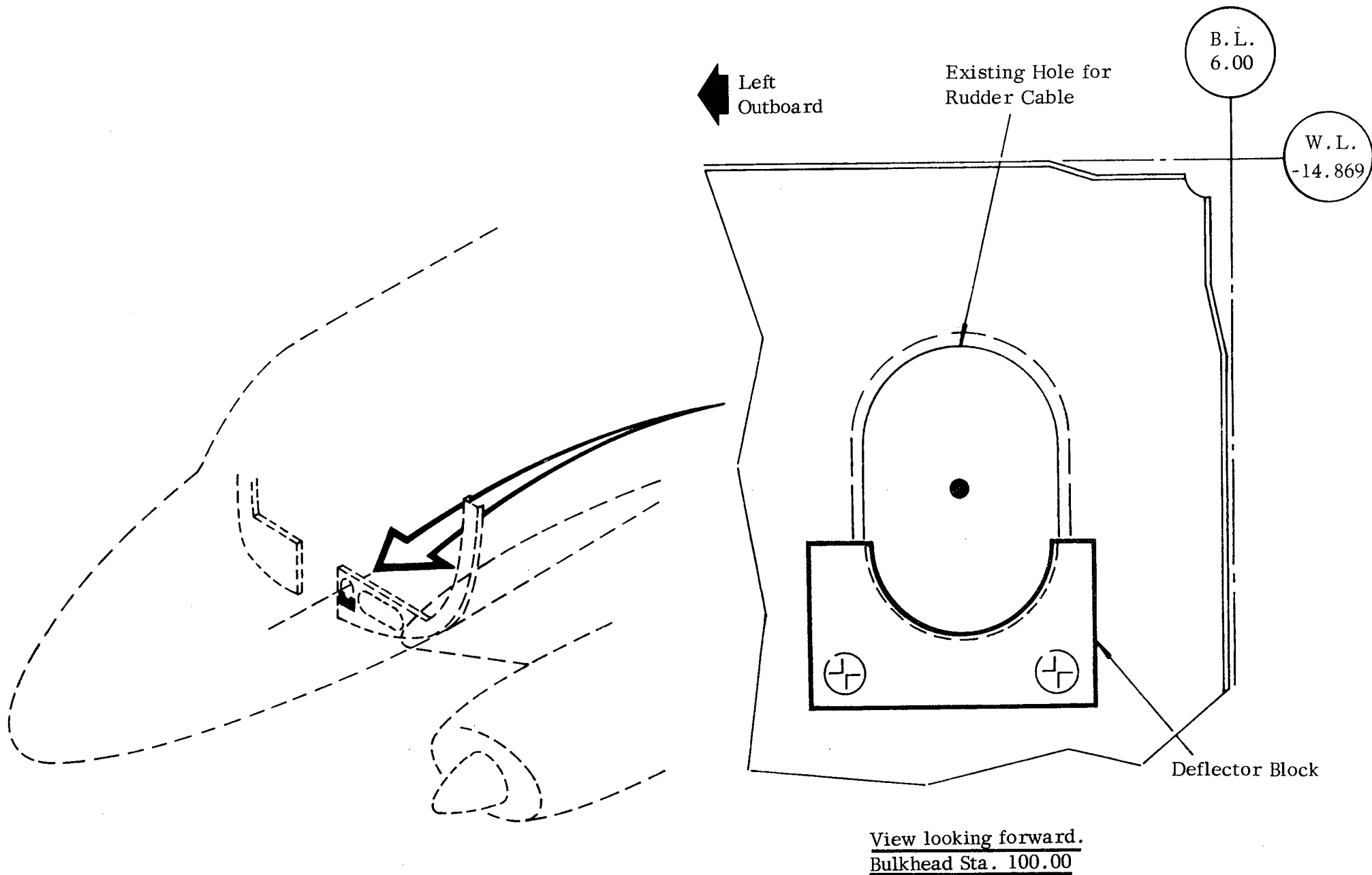
Availability of Parts: Piper Dealer

Material Allowance: Kit No. 760 295; comply with Warranty and Credit Claim procedures

Labor Allowance: One (1) Hour; comply with Warranty and Credit Claim procedures

Material/Labor Allowance Termination Date: January 31, 1970

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